

Visy Pulp and Paper Tumut CEMS - Exceedance Report

18/12/2020

Reporting Period: 1/11/2020 - 1/12/2020 Environment Protection Licence No: 10232

Main Stack 1

Monitoring Location No: 1
 Monitoring Type: Continuous
 Sample Type: Air
 Description: Exit point from Stack 1 to atmosphere

Opacity Period: 6 Minutes Limit: 20.00 %						
Start Time	End Time	Cause	Operational State	Explanation	Corrective Action	Max Reading
08/11/20 15:48	08/11/20 15:54	Lime Kiln B	Lime Kiln B Un Scheduled Start-up/Shut-down	Kiln lost the main flame tripping the plant.	Kiln restarted and stabilized.	29.45
11/11/20 09:30	11/11/20 09:36	Lime Kiln B ESP	Lime Kiln B Un Scheduled Start-up/Shut-down	Lime Kiln B tripped	Restarted	22.98
15/11/20 03:12	15/11/20 03:18	Lime Kiln B	Lime Kiln B Un Scheduled Start-up/Shut-down	Lime Kiln B tripped due to Gas Generator Oil pressure	Repair, restart	22.99
15/11/20 14:36	15/11/20 14:42	Lime Kiln B	RB B Un Scheduled Start-up/Shut-down	Purging Kiln B for start-up	Start up and start precips	29.34
24/11/20 09:36	24/11/20 09:42	Lime Kiln A	Lime Kiln A Un Scheduled Start-up/Shut-down	Opacity went up when we put the feed back on Kiln A	Stabilize process, opacity back in control	47.81

Main Stack 2

Monitoring Location No: 22
 Monitoring Type: Continuous
 Sample Type: Air
 Description: Exit point from Stack 2 to atmosphere

Opacity Period: 6 Minutes Limit: 20.00 %						
Start Time	End Time	Cause	Operational State	Explanation	Corrective Action	Max Reading
04/11/20 09:00	04/11/20 09:06	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	None Required	21.42
05/11/20 09:00	05/11/20 09:06	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	None Required	21.88
06/11/20 09:00	06/11/20 09:06	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	None Required	22.53
07/11/20 02:42	07/11/20 02:54	Recovery Boiler B ESP2	Normal (Steady State)	Interlock on fan damper de-selected causing the fan to trip	Will remove access to select or de-select interlocks	71.19
07/11/20 09:00	07/11/20 09:06	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	None Required	21.51
08/11/20 09:00	08/11/20 09:06	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	None Required	23.06
09/11/20 09:00	09/11/20 09:06	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	None Required	23.68
10/11/20 09:00	10/11/20 09:06	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	None Required	24.24
11/11/20 09:00	11/11/20 09:06	Auto Zero Span Verification	Normal (Steady State)	Auto calibration	N/A	23.95
12/11/20 09:00	12/11/20 09:06	Auto Zero Span Verification	Normal (Steady State)	Auto calibration	N/A	24.64
13/11/20 09:00	13/11/20 09:06	Auto Zero Span Verification	Normal (Steady State)	Auto calibration	N/A	25.23
14/11/20 09:00	14/11/20 09:06	Auto Zero Span Verification	Normal (Steady State)	Auto calibration	N/A	25.49
15/11/20 09:00	15/11/20 09:06	Auto Zero Span Verification	Normal (Steady State)	Auto calibration	N/A	26.18
16/11/20 09:00	16/11/20 09:06	Auto Zero Span Verification	Normal (Steady State)	Auto calibration	N/A	27.90
17/11/20 09:00	17/11/20 09:06	Auto Zero Span Verification	Normal (Steady State)	Auto calibration	N/A	28.79
18/11/20 11:06	18/11/20 11:12	Recovery Boiler B	Normal (Steady State)	Worked on opacity transmitter was reading zero.	Repaired.	26.02
20/11/20 11:06	20/11/20 11:12	Auto Zero Span Verification	Normal (Steady State)	Auto calibration	N/A	27.56
21/11/20 11:06	21/11/20 11:12	Auto Zero Span Verification	Normal (Steady State)	Auto calibration	N/A	26.47
22/11/20 11:06	22/11/20 11:12	Auto Zero Span Verification	Normal (Steady State)	Auto calibration	N/A	26.81
23/11/20 11:06	23/11/20 11:12	Auto Zero Span Verification	Normal (Steady State)	Auto calibration	N/A	26.85
24/11/20 11:06	24/11/20 11:12	Auto Zero Span Verification	Normal (Steady State)	Auto calibration	N/A	21.75
28/11/20 11:00	28/11/20 11:06	Auto Zero Span Verification	Normal (Steady State)	Auto calibration	N/A	20.49
29/11/20 11:00	29/11/20 11:06	Auto Zero Span Verification	Normal (Steady State)	Auto calibration	N/A	20.80
30/11/20 11:00	30/11/20 11:06	Auto Zero Span Verification	Normal (Steady State)	Auto calibration	N/A	20.41

TRS (as H2S) Period: 60 Minutes Limit: 3.60 mg/Nm3						
Start Time	End Time	Cause	Operational State	Explanation	Corrective Action	Max Reading
01/11/20 03:00	01/11/20 04:00	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	None Required	7.26
08/11/20 03:00	08/11/20 04:00	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	None Required	8.90

Authorised By:

Uday Bhagwat
Pulp Mill Manager



Johan Stoltz
General Manager


